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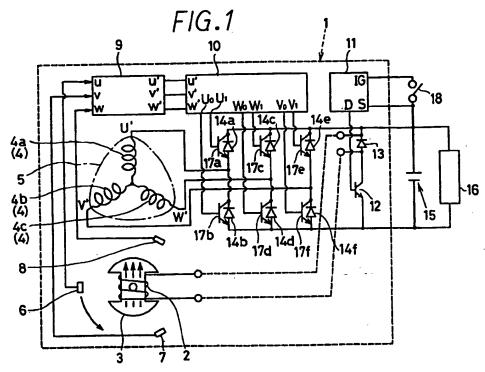
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### (54) AC generator

(57) An improved alternator (1) changes its output power without changing phase-windings (4a, 4b, 4c) or its magnetic flux and increases the output power, particularly, in the low speed range without increase of the body-size. A full-wave-rectifying-circuit is composed of six diodes (14a through 14f) and six transistors (17a through 17f) each of which is inversely connected in parallel with each of the diodes. A phase-control-circuit has three magnetic sensors (6, 7, 8) disposed at portions of the armature behind the phase-windings (4a, 4b, 4c)

respectively by an electric angle 90° and generates controlled AC voltages. The controlled AC voltages are formed of digital signals which lag behind the output signals of the magnetic sensors (6, 7, 8) respectively by an electric angle 60° to drive the transistors of the full-wave-rectifying-circuit, thereby applying the output voltages to the phase-windings (4a, 4b, 4c). As a result, the full-wave-rectifying-circuit not only rectifies the generated voltages of the alternator (1) but also influences operation of the alternator.



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### Description

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### CROSS REFERENCE TO RELATED APPLICATION

The present application is based on and claims priority from Japanese Patent Applications Hei 6-167236 and Hei 6-296116 respectively filed on July 19, 1994 and November 30, 1994, the contents of which are incorporated herein by reference.

### **BACKGROUND OF THE INVENTION**

### 1. Field of the Invention

The present invention relates to an AC generator having a full-wave-rectifying-circuit and particularly relates to an atternator for charging a battery installed in a vehicle or the like and a generator or a motor-generator for an electric vehicle.

### 2. Description of Related Art

An alternator exemplified in Fig. 32 is equipped with a rotor 110 which has a field coil 100 and a stator (not shown) which has a three-phase-armature coil 120. When the rotor (magnetic field) 110 rotates with the field coil 100 being excited by an exciting circuit 130, respective phase-voltages are induced in the respective phase-windings 120a, 120b and 120c. These voltages are converted (rectified) by a full-wave-rectifying-circuit having six-diodes 140 into a DC-current, which is supplied to a battery 150 and an electric load 160.

The alternator is required to generate more electric power (especially, power during a low speed range of an engine) since the electric load of the vehicle is increasing. Measures to increase the generating power are as follows: (1) increasing the alternator-size, (2) increasing the field current and (3) selecting number of turns of the armature coil according to the rotational speed of the alternator.

As the space of the engine compartment has been narrowed recently, the decrease of the alternator size as well as the increase of its output power has been required.

Although one of above measures -(1) increasing the alternator size- increases the output power over the entire speed ranges from a low speed to a high speed as shown in Fig. 33, it is not in compliance with the requirement for the downsizing. Although the second measure -(2) increasing the field current- increases the output power in a high speed range as shown in Fig. 34, it does not increase the output power in the low speed range. Although the third measure -(3) selecting number of turns of the armature coil according to the rotational speed of the alternator- increases the output power in a high speed range when the number of turns of the armature coil is decreased as shown in Fig. 35, it decreases the output power in the low speed range. On the other hand, in order to increase the output power in the low speed range, if the number of the armature-coil-turns is increased, the body-size will increase and the output in the high speed range will decrease as shown in Fig. 35.

Thus, it is rather difficult for the conventional alternator to increase the output power, particularly in the low rotational speed range, without increasing the body-size. Therefore, an entirely new idea is necessary for that purpose.

Fig. 36 is a circuit diagram of a single phase model illustrating the principle of the electric power generation.

The single phase model is composed of an armature resistance  $r_a$ , an armature inductance L, a load resistance R, and an AC power source (induced-phase-voltage  $E_0$ ). Accordingly, a voltage V across the resistance R lags behind the induced-phase voltage  $E_0$  by a phase-angle difference  $\delta$  as shown in Fig. 37 and Fig. 38.

The phase-angle difference  $\delta$  is necessarily fixed by the circuit constants R, R<sub>a</sub> and  $\omega$ L as is given by the following equation.

$$\delta = \tan^{-1} \left\{ \omega L / (R + r_a) \right\}, \quad [E1]$$

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ω: electric-angular-velocity [ $ω = (p/2) \times (n/60) \times 2π$ ]

p: the number of poles

n: rotational speed (r p m)

On the other hand, a phase-current flowing through the resistance R is given by the following equation.

$$I = (E_0 - V \cos \delta) / Z_s$$
 [E2]

# $Z_s$ : synchronous impedance $[Z_s = \sqrt{((\omega L)^2 + r_a^2)}]$

Since the frequency is low during the low speed range, the electric-angular-velocity  $\omega$ , and, consequently,  $\omega$ L become small, and thus the phase angle difference  $\delta$  becomes small according to the equation [E1]. That is, the phase lag of the voltage V relative to the induced-phase-voltage E<sub>0</sub> becomes smaller as the rotational speed becomes lower.

As the rotational speed becomes lower, in other words, as the phase angle difference  $\delta$  becomes smaller,  $\cos \delta$  in the equation [E2] becomes greater, and accordingly the phase current I which flows through the load resistance R becomes smaller and the output power P becomes smaller as shown in Fig. 39.

From the above study, it is considered as follows: if the phase angle difference  $\delta$  between E<sub>0</sub>-and V is increased during the low speed range, the current I will increase so that the total output current increases and, consequently, the output power of the alternator will increase.

Accordingly, if an AC-voltage which lags behind the induced-line-voltage (or induced-phase-voltage  $E_0$ ) by a certain phase angle is applied across an adjacent couple of phase-windings to compose a phase-voltage which lags behind the induced-line-voltage (or induced-phase-voltage  $E_0$ ), the phase angle difference  $\delta$  between  $E_0$  and V will increase.

### SUMMARY OF THE INVENTION

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The present invention is made with a view to the above consideration and findings, and an object thereof is to provide a new AC-generator control system.

Another object of the present invention is to provide an AC generator which increases the generating power particularly during the low rotational speed range without increasing the body size.

Another object of the present invention is to provide an AC generator which includes switching unit having at least n-switch elements connected to the generator phase-windings. The switch elements form a bridge-type full-wave-rectifying-circuit for supplying DC current to a battery and also supplies an AC voltage to the generator phase-windings to increase the phase difference δ. The AC-current generated in the full-wave-rectifying-circuit changes the modes of the armature output voltage, thereby controlling the DC-output of the full-wave-rectifying-circuit.

Another object of the present invention is to provide an AC generator which, in addition to the above structure, includes a position sensor for detecting phase-difference between the generator magnetic-field-flux and the induced-phase-voltage and a driving circuit for driving the switch elements according to the detected phase-difference.

A further object of the present invention is to provide an AC generator which, in addition to the above structure, includes a power-sensor for detecting output power of the generator, a speed sensor, and a lag-angle-setting-circuit for setting a suitable lag angle of the AC voltage to be supplied to the phase windings according to the information from the power sensor and the speed sensor. The lag-angle-setting-circuit may include a control map which stores the lag angles which give a minimum loss in combination with a field current and a phase voltage. The generating power and the lag angle (which corresponds to the relative rotational speed between the magnetic field and the armature detected by the speed-sensor) are set according to the map. The switching elements are controlled to give the lag angle, thereby ensuring the power generation at the maximum efficiency.

A further object of the present invention is to provide an AC generator which, in addition to the above, a torque-sensor and a feedback circuit for setting a suitable lag angles according to information obtained by the torque-sensor. The feedback circuit sets the lag angle to give a minimum torque for generation, in other words, a maximum generation efficiency. Accordingly, the switching elements are controlled to give the lag angle, thereby ensuring the power generation at the maximum efficiency.

Since an embodiment of the present invention is available to reduce an output power, the output control is also possible in case of a constant field current. In addition, the output power can be increased regardless of the rotational speed as the case maybe so that a compact alternator for its output power can be provided.

## BRIEF DESCRIPTION OF THE DRAWINGS

Other objects, features, and characteristics of the present invention as well as the functions of related parts of the present invention will become clear from a study of the following detailed description, the appended claims and the drawings. In the drawings:

Fig. 1 is an overall circuit diagram of an alternator for a vehicle according to a first embodiment;

Fig. 2 is a schematic diagram of a magnetic-sensor used in the first embodiment;

Fig. 3 is a circuit diagram illustrating an amplifying-circuit used in the first embodiment;

Fig. 4 is a circuit diagram illustrating a phase-control-circuit used in the first embodiment;

- Fig. 5A, Fig. 5B and Fig. 5C are wave-form charts of induced-phase-voltages, induced-line-voltages and sensor-output-signals in the first embodiment;
- Fig. 6A, Fig. 6B and Fig. 6C are wave-form charts of transistor-input-signals, applied-line-voltages and applied-phase-voltages in the first embodiment;
- Fig. 7 is a graph comparing the alternator according to the first embodiment and a conventional alternator;
  - Fig. 8 is a vector chart illustrating the principle of electricity generation of a single-phase model for the first embodiment:
  - Fig. 9 is a vector chart illustrating a generation system according to the first embodiment;
  - Fig. 10 is a graph showing voltage-current wave-forms of the first embodiment;
- Fig. 11 is a graph showing a generated power of the first embodiment;
  - Fig. 12 is a graph showing the relationship between the rotational speed and the generated current of the first embodiment and that of the conventional alternator;
  - Fig. 13 is a graph showing the relationship between the rotational speed and the generation efficiency of the first embodiment and that of the conventional alternator;
- Fig. 14 is an overall circuit diagram of an alternator according to a second embodiment of the present invention;
  - Fig. 15A and Fig. 15B are graphs showing wave-forms of induced-phase-voltages and sensor-output-signals of the alternator according to the second embodiment;
  - Fig. 16A and Fig. 16B are graphs showing wave-forms of transistor-input-signals and applied-phase-voltages of the atternator according to the second embodiment;
  - Fig. 17 is an overall circuit diagram of an alternator according to a third embodiment of the present invention;
    - Fig. 18A, Fig. 18B and Fig. 18C are graphs showing wave-forms of induced-phase-voltages, induced-line-voltages and sensor-output-signals in the third embodiment;
    - Fig. 19A and Fig. 19B are graphs showing wave-forms of transistor-input-signals and applied-phase-voltages of the alternator according to the third embodiment;
  - Fig. 20 is an overall circuit diagram of an alternator according to a fourth embodiment of the present invention;
    - Fig. 21 is a circuit diagram illustrating a phase-control-circuit used in the fourth embodiment;
    - Fig. 22 is a vector chart illustrating the principle of electricity generation of a single-phase model for the fourth embodiment;
    - Fig. 23 is a vector chart illustrating generating operation of the system according to the fourth embodiment;
    - Fig. 24 is an output circle illustrating the generating operation of the system according to the fourth embodiment;
      - Fig. 25 is a vector chart illustrating generating operation of the conventional system;
      - Fig. 26 is an output circle illustrating the generating operation of the conventional system;
      - Fig. 27A, Fig. 27B and Fig. 27C are graphs showing wave-forms of induced-phase-voltages, induced-line-voltages and sensor-output-signals in the fourth embodiment;
- Fig. 28A, Fig. 28B and Fig. 28C are graphs showing wave-forms of transistor-input-signals, applied-line-voltages and applied-phase-voltages in the fourth embodiment;
  - Fig. 29 is a graph showing the generation efficiency of the system according to the fourth embodiment;
  - Fig. 30 is an overall circuit diagram of an alternator according to a fifth embodiment of the present invention;
  - Fig. 31 is a chart of algorithm for an operation of a feedback circuit of the fifth embodiment;
- Fig. 32 is a circuit diagram of a conventional alternator for a vehicle;
  - Fig. 33 is a graph showing an increase of generated power in the conventional alternator;
  - Fig. 34 is a graph showing an increase of generated power in the conventional alternator;
  - Fig. 35 is a graph showing an increase of generated power in the conventional alternator;
  - Fig. 36 is a single-phase circuit diagram illustrating the principle of the electricity generation;
  - Fig. 37 is a vector chart of the electricity generation in the conventional alternator;
    - Fig. 38 is a voltages-current wave-form chart of the conventional generation system;
    - Fig. 39 is a graph showing power generated by the conventional system; and
    - Fig. 40 is an overall circuit diagram of an alternator according to a sixth embodiment of the present invention.

# DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

A first embodiment of the present invention is described with reference to Figs. 1 through 13 next.

Fig. 1 is an overall circuit diagram of an alternator 1 for a vehicle. The alternator 1 for a vehicle according to the first embodiment includes a rotor 3 which has a magnetic field coil 2 and pole cores (not shown), a stator 5 which has an armature coil 4 and an armature core (not shown), a field-exciting-circuit (to be described later) for supplying a field current to the field coil 2, a full-wave-rectifying-circuit (to be described later) which converts the full-waves of the AC-voltages induced in the armature coil 4 into a DC-voltage, a voltage-applying-circuit (to be described later) which applies controlled AC voltages to the armature coil 4 of the stator 5, magnetic sensors 6, 7, and 8 which detect the relative rotational position between the magnetic flux direction of the field coil and the armature coil 4, an amplifying-circuit 9

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which amplifies the output signals of the magnetic sensors 6, 7 and 8, a phase control-circuit 10 which controls the voltage-applying-circuit according to the output signals of the amplifying-circuit 9 and a control circuit 11 which controls the field-circuit.

The field coil 2 of the rotor 3 is energized by the field-circuit, when the rotor 3 is rotated (counterclockwise in Fig. 1) by an engine (not shown). The armature coil 4 has Y-connected three-phase-windings 4a, 4b, and 4c, and sequentially generates induced-phase-voltages Eu, Ev and Ew in the phase-windings 4a, 4b and 4c respectively at an interval of an electric angle 120° (or phase angle).

The field-exciting-circuit is composed of a transistor 12 which on-off controls the field current supplied to the field coil 2, a diode 13 connected in series with the transistor 12.

The full-wave-rectifying-circuit includes six diodes 14a through 14f which are connected in a bridge and supplies the rectified DC voltage to a battery and an electric load 16.

The voltage-applying-circuit includes six transistors 17a through 17f connected in parallel with each of the diodes 14a through 14f respectively. Each of the transistor 17a, 17b, 17c, 17d, 17e and 17f is connected so that the conducting direction is opposite to that of each of the diodes 14a, 14b, 14c, 14d, 14e and 14f.

The magnetic sensors 6, 7 and 8 are, for instance, Hall elements 6a, 7a and 8a, one of which is shown in Fig. 2. The magnetic sensors 6, 7 and 8 are driven by driving currents and generate voltages u, v and w in response to magneticflux-components which are perpendicular to the sensing surface. They are disposed respectively at positions of the armature coil which are respectively a 90° -electric angle behind the phase-windings 4a, 4b and 4c in the rotational direction.

The amplifying-circuit 9 shown in Fig. 3 includes three differential amplifiers 9a, 9b and 9c which amplify respective output signal voltages u, v and w of the magnetic sensors 6, 7 and 8 and generates control signals u', v' and w'.

The phase-control-circuit 10 shown in Fig. 4 drives the respective transistors 17a through 17f of the voltage-applyingcircuit according to signals which are obtained by digital-converting the control signals u', v' and w' of the amplifyingcircuit 9. The phase-control-circuit 10 includes three hysteresis-circuits 10a, 10b and 10c which set amplitude of the hysteresis and NOT circuits 10d, 10e and 10f which generate inverted signals U<sub>0</sub>, V<sub>0</sub> and W<sub>0</sub> of the output signals U<sub>1</sub>,  $V_1$  and  $W_1$  of the hysteresis-circuits 10a, 10b and 10c.

The control circuit 11, which is well known circuit (not shown in detail), includes a terminal S for detecting a battery voltage, a terminal IG connected to the battery through an ignition switch 18 and a terminal D connected to the base of the transistor 12 of the field-exciting-circuit as shown in Fig. 1.

The operation of the embodiment is described next.

When the ignition switch 18 shown in Fig. 1 is turned on and the terminal IG of the control circuit 11 is connected to the battery, the control circuit 11 detects the voltage of the battery 15 and duty-controls the transistor 12 of the fieldexciting-circuit to supply an appropriate current to the field coil 2 so that the alternator generates the output power suitable for the battery voltage.

When the rotor 3 is driven by an engine together with the field coil 2, induced-phase-voltages Eu, Ev and Ew are generated sequentially in the phase-windings 4a, 4b and 4c of the armature coil 4 of the stator 5 in that order at an interval of 120° phase angle as shown in Fig. 5A. At this moment, induced-line-voltages E u-v, E v-w and E w-u appear respectively across couples of the adjacent phase-windings 4a and 4b, phase-windings 4b and 4c, and phase-windings 4c and 4a have respective phases which lead a 30° electric-angle ahead of the respective induced-phase-voltages Eu,  $E_v$  and  $E_w$  as shown in Fig. 5B. It is noted that :  $E_{u-v} = E_u - E_v$ ,  $E_{v-w} = E_v - E_w$ , and  $E_{w-u} = E_w - E_u$ .

As the rotor 3 rotates, the respective sensors 6, 7 and 8 generate sensor-output-signals u, v and w each of which has a phase difference of an electric angle 120° from one another. Since each of the magnetic sensors 6 through 8 is disposed at a position of an electric angle 90° behind corresponding one of the phase-windings 4a, 4b and 4c, each output-signal of the magnetic sensors u, v and w has the same phase angle as each of the induced-phase-voltages E<sub>u</sub>, E, and E, as shown in Fig. 5C.

Each of the sensor-output-signals u, v and w is amplified by the amplifying-circuit 9 and its output signals u', v' and w' are taken into the phase-control-circuit 10.

The phase-control-circuit 10, which includes the hysteresis-circuits 10a, 10b and 10c, generates digital signals U<sub>0</sub>, U<sub>1</sub>, V<sub>0</sub>, V<sub>1</sub>, W<sub>0</sub> and W<sub>1</sub> shown in Fig. 6A which lag respectively an electric angle of 60° behind the sensor-output-signals u, v and w (or the induced-phase-voltages E<sub>u</sub>, E<sub>v</sub> and E<sub>w</sub>). The transistors 17a, 17b, 17c, 17d, 17e and 17f of the voltageapplying-circuit are driven respectively by the digital signals U<sub>0</sub>, U<sub>1</sub>, V<sub>0</sub>, V<sub>1</sub>, W<sub>0</sub> and W<sub>1</sub>, and, consequently, applied-ACvoltages  $V_{u-w}$   $V_{v-w}$  and  $V_{w-u}$  (or applied-line-voltages) shown in Fig. 6B are applied respectively across couples of the adjacent phase-windings 4a and 4b, the phase windings 4b and 4c and the phase windings 4c and 4a .

Since the applied-line-voltages (or applied-AC-voltages) V<sub>u-w</sub> V<sub>v-w</sub> and V<sub>w-u</sub> lag an electric angle 30° behind the induced-phase-voltages E<sub>u</sub>, E<sub>v</sub> and E<sub>w</sub> respectively, they lag an electric angle 60° behind the induced-line-voltages E<sub>u</sub>.  $_{v}$  E $_{v-w}$  and E $_{w-u}$  ( shown in Fig. 5B) respectively. Thus, applied-phase-voltages  $V_u$ ,  $V_v$  and  $V_w$  shown in Fig. 6C also lag an electric angle 60° behind the induced-phase-voltages E<sub>u</sub>, E<sub>v</sub> and E<sub>w</sub> (shown in Fig. 5A) respectively.

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The lag angle of the applied-line-voltages  $V_{u-v}$ ,  $V_{v-w}$  and  $V_{w-u}$  behind the induced-line-voltages  $E_{u-v}$ ,  $E_{v-w}$  and  $E_{w-u}$  can be changed by changing the hysteresis-amplitude of the hysteresis-circuits 10a, 10b and 10c from 0° to 90°. However, a wider lag angle will be obtained if the positions of the magnetic sensors 6, 7 and 8 are changed.

The effects of the generating system according to the first embodiment are compared with a conventional system with reference to Fig. 25 and Fig. 36 next.

In the conventional generating system, an armature resistance  $r_a$ , an armature inductance L and a load resistance R are series-connected and an AC-voltage source (or induced-phase-voltage  $E_0$ ) is applied thereacross. Thus, a voltage V across the load resistance R lags a phase difference  $\delta$  behind the induced-phase-voltage as shown in Fig. 25.

Since the phase difference  $\delta$  is determined necessarily by circuit constants such as R,  $r_a$  and  $\omega$ L, as discussed before, a phase current I is given by the following equation, if  $\delta$  is regarded as 0° (if the rotational speed is low and  $\omega$  is small enough to be neglected), wherein k and k' are coefficients.

$$I = (E_0 - V) / Z_s$$
 [E3]  
=  $(E_0 - V) / r_a$ 

If  $\delta$  is regarded as 90° when the rotational speed is high (when  $\omega L$  is large enough to neglect the resistance  $r_a$ ), the phase current is given by the following equation.

$$I = E_0 / Z_s$$

$$= E_0 / \omega L$$

$$= K / r_0$$
[E4]

As a result, the output current of the conventional generating system relative to the rotational speed is generated as indicated by a dotted line in Fig. 7.

On the other hand,  $\delta$  can be changed by the timing of driving the transistor 17a, 17b, 17c, 17d, 17e and 17f of the voltage-applying-circuit in the generating system (a single-phase-model thereof is shown in Fig. 8) according to this embediment

In a single-phase model shown in Fig. 9, a terminal voltage V is controlled to lag behind an induced-phase-voltage  $E_0$  by an electric angle  $\delta$ , e.g. 90°, a phase current leads ahead of the terminal voltage V by an electric angle  $\psi$  and becomes a lead-phase-current. If  $\delta$  is set to 90° when the rotational speed is low ( $\omega$  is small) the phase current I is given by the following equation.

$$I = E_0 / Z_s$$
 [E5] and Fig.10,  

$$= E_0 / r_a$$

$$= k\omega / r_a$$

When the rotational speed is high ( $\omega$  is large), the phase current I is given by the following equation.

$$I = E_0 / Z_s$$

$$= E_0 / \omega L$$

$$= K / T_s$$
[E6]

As a result, the output current relative to the rotational speed is obtained as indicated by a solid line in Fig. 7 in this generating system according to the present embodiment. That is, the generating system according to the present embodiment generates more output than the conventional generating system in a low rotational speed range as shown in Fig. 7.

The relationships between the lag angle  $\delta$  ( the lag angle of the applied-line-voltages  $V_{u-v}$ ,  $V_{v-w}$  and  $V_{w-u}$  relative to (behind) the induced-line-voltages  $E_{u-v}$ ,  $E_{v-w}$  and  $E_{w-u}$ ) and the generated current and the generation efficiency are shown in Figs. 12 and 13. The generating system according to the first embodiment provides its maximum output power over almost entire speed range when the lag angle  $\delta$  is 90° as indicated by a one-dot-chain-line shown in Fig. 12, and

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provides the most efficient output power over almost entire speed range when the lag angle  $\delta$  is 60° as indicated by a solid line shown in Fig. 13. That is, the maximum power is obtained when the lag angle is set to 90° ( within a range from 75° to 110°) and the maximum efficiency is achieved when the lag angle is set to 60° (within a range from 40° to 75°).

A second embodiment of the present invention is described next.

Fig. 14 is an overall circuit diagram illustrating an alternator 1 according to the second embodiment.

The embodiment includes three Δ-connected phase-windings 4a through 4c, and AC-voltages (or applied-phasevoltages) of approximated sinusoidal waves shown in Fig. 16B which lag an electric angle 30° behind the induced-phasevoltages  $E_u$ ,  $E_v$  and  $E_w$  of the  $\Delta$ -connected phase-windings 4a through 4c are applied thereto respectively.

A third embodiment of the present invention is described next.

Fig. 17 is an overall circuit diagram of an alternator 1 according to the third embodiment.

The third embodiment includes a PWM ( or pulse width modulation) circuit 19 instead of the phase-control-circuit 10. The PWM-circuit 19 drives the transistors 17a through 17f of the voltage-applying-circuit respectively according to pulse signals shown in Fig. 19A based on the sensor output signals shown in Fig. 18C. Accordingly, the AC-voltages shown in Fig. 19B composed of a group of rectangular pulses are applied across couples of the adjacent phase-windings 4a and 4b, phase-windings 4b and 4c and phase-windings 4c and 4a respectively at a 60 ° electric angle behind the corresponding line voltages induced in the stator 5.

A fourth embodiment of the present invention is described next.

Fig. 20 is an overall structural view illustrating an alternator 1 according to the fourth embodiment. The alternator 1 is equipped, in addition to the elements described with reference to the first embodiment (the description is omitted), with a current sensor 20 which detects DC-output of the full-wave-rectifying-circuit, F/V-converter 21 which calculates an electric-angular-velocity according to the sensor output signals u of the magnetic sensor 6 and a map-circuit 22 which controls the phase-control-circuit 10.

The map-circuit 22 is composed of a control map (not shown) which stores therein lag angles which give a minimum loss at a given relative rotational speed between the rotor 3 and the stator 5 and at a given amount of the generated power, in combination with the field currents and the phase voltages. A hysteresis-amplitude which corresponds to a set lag angle stored in the control map is applied to the phase-control-circuit 10 shown in Fig. 21.

An idea of enhancing the generator efficiency is described next.

The alternator 1 of this embodiment may be expressed by the single-phase model shown in Fig. 22 and a vector diagram in Fig. 23.

The phase-current I is given by the following equation.

$$i = (E_0 - V) / Z_s$$

$$= (E_0 - V) / (Z_s \exp(i\psi_s))$$

$$i = i \exp(-i\psi)$$

$$= (E / Z_s) \exp(-i(\psi - \delta)) - (V / Z_s) \exp(-i\psi_s)$$
[E7]

An output P, which is a DC-current, is given by the following equation in case of the three-phase generator.

$$P = I_{DC} V_{DC}$$

$$= 3VI \cos \psi$$

$$= 3 (VE_0 / Z_s) \sin \delta$$
[E8]

The symbols used in the above equations represent as follows:

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50	P:	generated power
	I:	phase-current
	E <sub>0</sub> :	induced-phase-voltage ( which is a function of the magnetic field current l <sub>1</sub> )
	V:	terminal voltage (constant)
	Z <sub>s</sub> :	synchronous impedance (expressed as $\sqrt{(\omega L)^2 + r_a^2}$ )
55	L:	synchronous inductance
	r <sub>e</sub> :	armature resistance
	δ:	lag angle (or load angle)
	ψ:	power factor angle
•	Ψ <sub>8</sub> :	which equals to tan <sup>-1</sup> (ωL/r <sub>a</sub> )

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ω: electric-angular-velocity
 n: rotational speed (rpm)
 I<sub>DC</sub>: DC-output current
 V<sub>DC</sub>: DC-output voltage

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The electricity power generation is discussed next by using a circle diagram which diagrams the above-listed equations of the phase-current I and the generated power P.

The locus of point p where the generated power becomes constant as shown in Fig. 24 is given as follows.

$$\overline{b p}^{2} = \overline{a b}^{2} + \overline{a p}^{2} \cdot 2 \cdot \overline{a b} \cdot \overline{a p} \cdot \cos(\psi_{s} + \delta)$$

$$= (V/(2r_{a}))^{2} + (E_{0}/Z_{s})^{2} \cdot 2(V/(2r_{a}))(E_{0}/Z_{s})\cos(\psi_{s} + \delta)$$

$$= (V/(2r_{a}))^{2} \cdot (1/r_{a})\{(VE_{0}/Z_{s})\cos(\psi_{s} + \delta) \cdot (E_{0}^{2}/Z_{s})\cos\psi_{s}\}$$
[E9]

wherein a b = 0 a / 2 cos  $\psi_s$  = V / 2  $Z_s$  cos  $\psi_s$  = V / 2 $r_a$ Normally,  $r_a \ll \omega$ , therefore  $\psi_s = \pi$  / 2, then it is substituted to the above equation, and the following equation is given.

$$\overline{bp}^{2} = (V/(2r_{a}))^{2} + (1/r_{a})(VE_{0}/Z_{s})\sin\delta$$

$$= (1/r_{a})(V^{2}/(4r_{a}) + P/3)$$

$$\therefore \overline{bp} = \sqrt{(V^{2}/(4r_{a}) + P/3)/r_{a}}$$
[E10]

Accordingly, if the generated power P is constant,  $\overline{b p}$  (distance between points b and p) is constant. In other words, a circle, which has the point b as the center and  $\overline{b p}$  as the radius, becomes the locus for the point where the generated power P is constant. The circle is referred to as the output circle  $p_a$  hereafter.

Now, it is assumed that the rotational speed n and the generated power P are constant. In this moment, the synchronous impedance  $Z_s$  is also constant because the rotational speed n is constant.

Since the rotational speed n is constant, the point p moves along the output circle  $p_a$ . When the point p comes to a point c, the induced voltage  $E_0$  becomes minimum, in other words, the magnetic-field-current  $I_r$  becomes minimum. The induced voltage  $E_0$  increases as the magnetic-field-current  $I_r$  increases and the point p moves clockwise on the output circle  $p_a$ . Therefore, the phase-current I decreases and it becomes minimum at a point d. At this moment, the power factor angle  $\psi=0^\circ$ , that is the power factor becomes 100 %.

In the conventional way of generation in which only the magnetic-field-current I<sub>f</sub> is controlled, the power factor is always 100 %. The vector diagram and the output circle diagram thereof are shown in Figs. 25 and 26.

The efficiency of the conventional generator is given by the following equation.

$$\eta = P/(P + P_c + P_t + P_i + P_m + P_a)$$
, wherein: [E11]

P: generated power

5 P<sub>c</sub>: copper loss (armature copper loss)

Pf: magnetic field loss (copper loss of the field coil)

P<sub>i</sub>: iron loss
P<sub>m</sub>: machine loss
P<sub>α</sub>: other losses

Pi,  $P_m$  and  $P_\alpha$  are nearly constant under a constant terminal voltage and a constant rotational speed.  $P_c$  and  $P_f$  are respectively given by the following equations.

$$P_{c} = 3 r_{a} l^{2}$$
 [E12]  
 $P_{f} = r_{f} l_{f}^{2}$ 

In the conventional way of generation in which only the magnetic-field-current  $I_f$  is controlled, only the induced voltage  $E_0$  is controlled to get an output power P. Therefore, if the magnetic-field-current  $I_f$  is determined, the phase-

current Lis necessarily given and the total (Pc+ Pt) of the field loss and the copper loss cannot be controlled to a minimum value.

On the other hand, there is a point, where the total loss (Pc+ Pi) is minimum, in other words, where the maximum efficiency is obtained, on the output circle shown in Fig. 24.

That is, the embodiments according to the present invention, in which the load angle  $\delta$  is controlled, realizes the above operation.

The embodiments aim to carry a highly-efficient generation with optimum phase-current I and magnetic-field-current 14

The operation of the fourth embodiment is described next.

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When the ignition switch 18 is turned on and the terminal IG of the control circuit 11 and the battery 15 is connected, the control circuit 11 detects a voltage of the battery 15 and duty-control the transistor 12 of the field-exciting-circuit so that the battery voltage becomes its target voltage (e.g. 14 V), thereby supplying a suitable field current to the field coil 2.

When the rotor 3 having the magnetic-field-coil 2 thereon is driven by an engine, the induced-phase-voltages E<sub>u</sub>, E<sub>v</sub> and E<sub>w</sub> are generated in the phase-windings 4a, 4b and 4c respectively at an interval of 120° phase-angle in that order as shown in Fig. 27A. The induced line voltages E<sub>u-v</sub> E<sub>v-w</sub> and E<sub>w-u</sub> appearing across couples of the adjacent phase windings 4a and 4b, phase-windings 4b and 4c and phase windings 4c and 4a have a lead angle of 30° ahead of the induced-phase-voltages  $E_u$ ,  $E_v$  and  $E_w$  respectively as shown in Fig. 27B. Incidentally,  $E_{u-v} = E_u - E_v$ ,  $E_{v-w} = E_v \cdot E_w$  and  $E_{w-u} = E_w \cdot E_u$ .

As the rotor 3 rotates, the sensor-output-signals u, v and w are generated in the magnetic sensors 6, 7 and 8 at a phase difference of electric angle 120° one after another.

Since the magnetic sensors 6 through 8 are disposed at positions which are 90° electric angle behind the positions of the phase-windings 4a, 4b and 4c respectively, the sensor-output-signals u, v and w are generated in the same phase as the induced-phase-voltages Eu, Ev and Ew respectively as shown in Fig. 27C. Because, the magnetic-sensors 6 through 8 detect the magnetic flux  $\phi$  itself, which leads 90° ahead of the induced phase voltage E =  $-d\phi$  / d t .

The sensor-output-signals u, v and w are amplified by the amplifying-circuit 9 and taken into the phase-controlcircuit 10.

In the phase-control-circuit 10, the digital signals U 0, U1, V0, V1, W0 and W1 shown in Fig. 28A are generated. These digital signals lag behind the sensor-output-signals u, v and w (the output signals of the amplifying-circuit 9) respectively by an angle corresponding to the hysteresis-amplitude which are stored in the map-circuit 22. The digital signals of this embodiment lag behind the sensor output signals by an electric angle 60°. The transistors 17a through 17f of the voltage-applying-circuit are driven by the digital signals U<sub>0</sub>, U<sub>1</sub>, V<sub>0</sub>, V<sub>1</sub>, W<sub>0</sub> and W<sub>1</sub>, so that the AC-voltages V<sub>u-v</sub> V<sub>v-w</sub> and V<sub>w-u</sub> shown in Fig. 28B are applied across couples of the adjacent phase-windings 4a and 4b, phasewindings 4b and 4c and windings 4c and 4a respectively.

Since the applied line-voltages  $V_{u-v}$   $V_{v-w}$  and  $V_{w-u}$  (or applied-AC-voltages) lag behind the induced-phase-voltages E<sub>u</sub>, E<sub>v</sub> and E<sub>w</sub> by an electric angle 30° respectively, they lag behind the induced-line-voltages E<sub>u-v</sub> E<sub>v-w</sub> and E<sub>w-u</sub> shown in Fig. 27B by an electric angle 60° respectively. At the same time, the applied-phase-voltages Vu, Vv and Vw are obtained from the applied-line-voltages  $V_{u-v}$ ,  $V_{v-w}$  and  $V_{w-u}$ . They lag behind the induced-phase-voltages  $E_u$ ,  $E_v$  and  $E_w$  shown in Fig. 27B by an electric angle 60° respectively as shown in Fig. 28C. That is, the load angle ( or lag angle) δ between the applied-phase-voltages  $V_u$ ,  $V_v$  and  $V_w$  and the induced-phase-voltages  $E_u$ ,  $E_v$  and  $E_w$  can be set to  $60^\circ$  according to the hysteresis-amplitude stored in the map-circuit 22.

The efficiency control of the generation by the map-circuit 22 is described next.

At the beginning, the load angle  $\delta$  is set to  $60^{\circ}$  according to the hysteresis-amplitude of the map-circuit 22, and the transistor 12 of the field-exciting-circuit is duty-controlled to supply a suitable amount of the field current If so that the battery voltage becomes a target voltage (e.g. 14V).

The map-circuit 22 detects the DC-current by the current sensor 20. The detected DC-current is multiplied by a target voltage (e.g. 14 V) of the control-circuit 11 to provide a required power P. Subsequently, a hysteresis-amplitude which corresponds to the load angle δ for a minimum loss (P<sub>c</sub> + P<sub>l</sub>) or a maximum efficiency at the required power P and the electric-angular-velocity  $\omega$  is selected from the control map. Then, the selected hysteresis-amplitude is applied to the phase-control circuit 10.

As a result, the alternator generates the output power at its maximum efficiency in its entire rotational speed range, thereby realizing more fuel-saving of vehicles.

A fifth embodiment of the present invention is described next.

Fig. 30 is an overall diagram of an alternator 1 for a vehicle according to the fifth embodiment. The alternator 1 is equipped with a torque-sensor 23 and a feedback-circuit 24 which controls the phase-control-circuit 10 according to an output signal of the torque-sensor 23.

In this embodiment, the load angle  $\delta$  is set according to a hysteresis-amplitude applied by the feedback-circuit 24. The operation is the same as that of the fourth embodiment except for the operation of the feedback-circuit 24.

Therefore, only the operation of the feedback-circuit 24 is described with reference to an algorithm chart shown in Fig. 31.

Now, the load angle  $\delta_0$  is set to 60° according to the hysteresis-amplitude of the feedback-circuit 24, and the transistor 12 of the field-exciting-circuit is duty-controlled to supply a suitable current  $I_1$  to the field coil 2 so that the battery voltage become a target voltage (e.g. 14 V).

The feedback-circuit 24 calculates a load angle  $\delta$  from the shaft-torque  $\tau$  of the rotor 3 which is detected by the torque-sensor 23 to obtain such a load angle  $\delta$  as the shaft-torque  $\tau$  become minimum (minimum loss and maximum efficiency) and applies a hysteresis-amplitude corresponding to the calculated load angle  $\delta$  to the phase-control-circuit 10.

As a result, the alternator generates the output power at its maximum efficiency in its entire rotational speed range, thereby realizing more fuel-saving of vehicles.

An alternator according to a sixth embodiment of the present invention is described with reference to Fig. 40. The sixth embodiment has a current sensor 25 which detects currents of the three-phase-windings 4a, 4b and 4c and obtains respective phase angles of the induced-phase-voltages from the detected currents. Thus, the power sensor used in the alternator according to the first embodiment is omitted.

The alternator according to the sixth embodiment uses MOS-FETs 27a, 27b, 27c, 27d, 27e, and 27f as the switching elements. In this embodiment, since the diodes 26a, 26b, 26c, 26d, 26e and 26f are formed integrally with the MOS-FETs, they function in the same manner as the switching elements of the first embodiment.

As a variation, transistors 17a, 17b, 17c, 17d, 17e and 17f which are used as the switching elements of the voltageapplying-circuit in the previous embodiments may be replaced by thyristors.

The diodes 14a, 14b, 14c, 14d, 14e and 14f of the full-wave-rectifying-circuit and the transistor 17a, 17b, 17c, 17d, 17e and 17f of the voltage-applying-circuit may be integrated into a single chip such as a IGBT (insulated-gate bipolar transistor) or MOS-FET.

Although the three-phase windings 4a through 4c are Y-connected (in the first and third embodiments) or  $\Delta$ -connected (in the second embodiment) of the armature coil 4, the number of phases or types of the winding connections are not limited to the embodiments described above.

The magnetic-sensors 6, 7 and 8 which are composed of Hall elements may be replaced by photo-sensors or by rotation sensors such as encoders or resolvers.

The amplifying-circuit 9 and the hysteresis circuit 10a, 10b and 10c used in the previous embodiments as the signal-processing-circuit may be replaced by a Hall-IC-chip on which those circuits are integrally formed.

Although the electric-angular-velocity  $\omega$  is calculated by the F/V-convertor 21 according to the output u of the magnetic-sensor 6 in the fourth embodiment, it may be calculated according to the output v of the magnetic-sensor 7 or the output w of the magnetic-sensor 8.

In the foregoing discussion of the present invention, the invention has been described with reference to specific embodiments thereof. It will, however, be evident that various modifications and changes may be made to the specific embodiments of the present invention without departing from the broader spirit and scope of the invention as set forth in the appended claims. Accordingly, the description of the present invention in this document is to be regarded in an illustrative, rather than a restrictive, sense.

An improved alternator (1) changes its output power without changing phase-windings (4a, 4b, 4c) or its magnetic flux and increases the output power, particularly, in the low speed range without increase of the body size. A full-wave-rectifying-circuit is composed of six diodes (14a through 14f) and six transistors (17a through 17f) each of which is inversely connected in parallel with each of the diodes. A phase-control-circuit has three magnetic sensors (6, 7, 8) disposed at portions of the armature behind the phase-windings (4a, 4b, 4c) respectively by an electric angle 90° and generates controlled AC voltages. The controlled AC voltages are formed of digital signals which lag behind the output signals of the magnetic sensors (6, 7, 8) respectively by an electric angle 60° to drive the transistors of the full-wave-rectifying-circuit, thereby applying the output voltages to the phase-windings (4a, 4b, 4c). As a result, the full-wave-rectifying-circuit not only rectifies the generated voltages of the alternator (1) but also influences operation of the alternator.

### Claims

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An AC generator (1) comprising:

a magnetic field member (3) having a field coil (2) for generating magnetic flux when an electric field current is supplied to said field coil (2);

an armature member (5) having an armature coil (4) including multi-phase-windings (4a, 4b, 4c) for generating induced-phase-voltages in said phase-windings (4a, 4b, 4c) and providing terminal-AC-voltages when rotated relative to said field member (3);

switching means having at least as many switching elements (14a through 14f, 17a through 17f) as said multi-phase-windings (4a, 4b, 4c) connected therewith, said switching elements (14a through 14f) forming a bridge-type full-wave-rectifying-circuit for supplying an output-voltage to a load and forming a voltage-applying-circuit for applying a control-AC-voltage which is formed from said output voltage of said full-wave-rectifying-circuit to a portion

of said armature coil (4); and

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a driving circuit (10), connected to said voltage applying circuit, for driving said switching elements (17a through 17f) of said voltage applying cicuit so that said control-AC-voltage lags a prescribed electric-angle behind corresponding one of said induced-AC-voltages and a current flowing through said corresponding one of said phasewindings (4a, 4b, 4c) leads ahead of said corresponding one of said terminal-AC-voltages by a prescribed electric angle.

An Ac generator (1) according to claim 1 further comprising:

field-current-control-means (11) for controlling said field current according to said output voltage of said fullwave-rectifying-circuit:

a power sensor (20) for detecting output power of said Ac generator (1);

a rotational-speed sensor (6, 7, 8, 21); and

a map-circuit (22) connected to said power sensor (20) and said rotational speed sensor (6, 7, 8, 21), said map-circuit (22)including a control map storing electric angles which give minimum losses at respective combinations of said field current and said phase voltages, said map-circuit (22)selecting said suitable electric-angle from said control map according to signals from said power sensor (20) and said rotational-speed sensor (6, 7, 8, 21).

3. An Ac generator (1) according to claim 1 further comprising:

field-current-control-means (11) for controlling said field current according to said output voltage of said fullwave-rectifying-circuit;

a torque sensor (23) for detecting power-generating-torque; and

a feedback-circuit (24), connected to said torque sensor (23), for setting said suitable lag-angle according to a signal from said torque sensor (23).

- 4. An Ac generator (1) according to claim 1, wherein said portion of said armature coil (4) comprises a couple of adjacent ones of said phase-windings (4a, 4b, 4c).
  - 5. An Ac generator (1) according to claim 1, wherein said portion of said armature coil (4) comprises one of said phasewindings.
  - 6. An Ac generator (1) according to claim 1, said driving circuit (10) sets said suitable electric-angle between 30° ~120°.
  - 7. An Ac generator (1) according to claim 1, wherein said voltage-applying-circuit comprises means for generating an approximated sinusoidal voltages as said control-AC-voltage which varies stepwise.
  - 8. An Ac generator (1) according to claim 1, wherein said voltage-applying-circuit comprises PWM-circuit(19) for generating said control-AC-voltage formed by a group of rectangular pulses.
- 9. An Ac generator (1) according to claim 1, wherein said voltage-applying-circuit comprises a unit of switching elements (17a through 17f), and said full-wave-rectifying-circuit comprises a unit of diodes (14a through 14f). 40
  - 10. An Ac generator according to claim 1, wherein said voltage-applying-circuit comprises transistors (17a through 17f), and said full-wave-rectifying-circuit comprises diodes (17a through 17f).
- 11. An Ac generator (1) according to claim 1 further comprising an integral element (26a through 26f,27a through 27f) integrally accommodating said unit of switching elements (17a through 17f) forming said voltage-applying-circuit and said unit of switching elements (14a through 14f) forming said full-wave-rectifying-circuit.
- 12. An Ac generator (1) claimed in claim 1, wherein a unit of said switching elements (14a through 14f, 15a through 17f) comprises an IGBT. 50
  - 13. An Ac generator (1) claimed in claim 1, wherein a unit of said switching elements (14a through 14f, 15a through 17f) comprises MOS-FET (26a through 26f, 27a through 27f).
- 14. An Ac generator (1) claimed in claim 1 further comprising a position sensor (6, 7, 8) for detecting rotational position of the magnetic-flux-direction of said field member (3) relative to said armature coil (4), wherein said (10) drives said switching elements (17a through 17f) of said voltage-applying-circuit according to an output signal of said position sensor (6, 7, 8).

- 15. An Ac generator (1) claimed in claim 1 further comprising a phase-current-sensor (25) for detecting phase-currents of said phase-windings (4a, 4b, 4c), wherein said driving circuit (10) drives said switching elements (17a through 17f) of said voltage-applying-circuit according to an output signal of said phase-current-sensor (25) and said phase voltages corresponding to said phase-current to be detected.
- 16. An Ac generator (1) comprising:

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a magnetic field member (3) having a field coil (2) for generating magnetic flux when an electric field current is supplied to said field coil (2);

an armature member having an armature coil (4) including Y-connected-multi-phase-windings (4a, 4b, 4c) for generating induced-line-voltages across couples of adjacent ones of said phase-windings (4a, 4b, 4c) and providing multi-phase-AC-terminal-voltages when rotated relative to said field member (3);

switching means having at least as many switching elements (14a through 14f, 17a through 17f) as said multi-phase-windings (4a, 4b, 4c) connected therewith, said switching elements (14a through 14f) forming a bridge-type full-wave-rectifying-circuit for supplying an output-voltage to a load and forming a voltage-applying-circuit for applying control-AC-voltages which are formed from said output voltage of said full-wave-rectifying-circuit to said armature coil (4); and

a driving circuit (10), connected to said voltage-applying-circuit, for driving said switching elements (17a through 17f) of said voltage-applying-circuit so that said control-AC-voltages lag a prescribed electric-angle behind said induced-line-voltages respectively and currents flowing through said couples of adjacent ones of said phase-windings (4a, 4b, 4c) lead ahead of said multi-phase-AC-terminal-voltages of the same couples of said phase-windings (4a, 4b, 4c) by a prescribed electric angle.

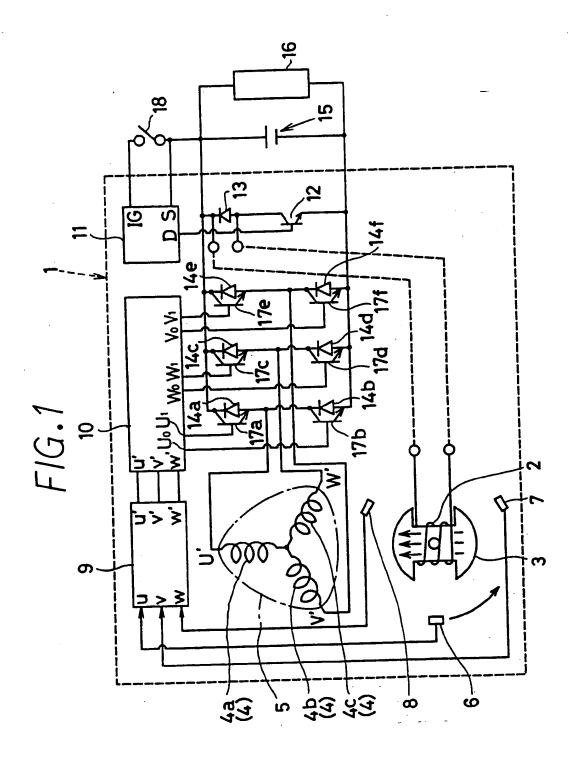
17. An Ac generator (1) comprising:

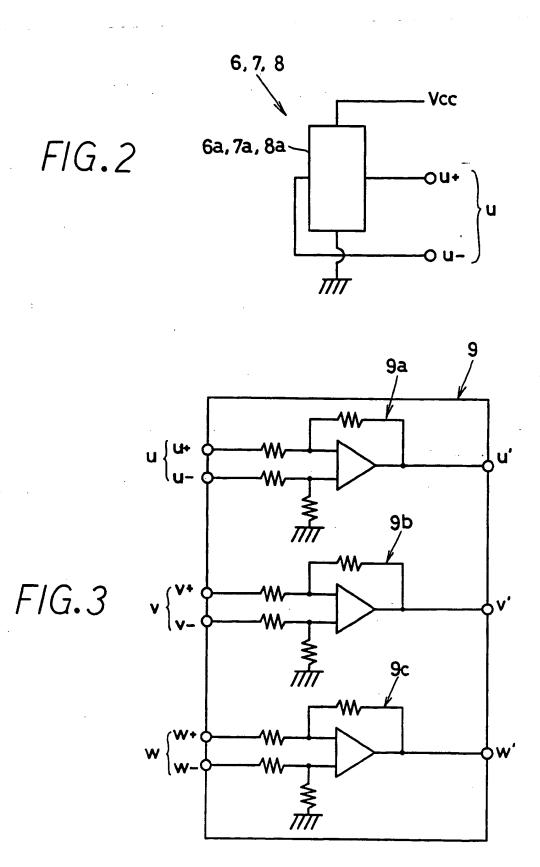
a magnetic field member (3) for generating magnetic flux;

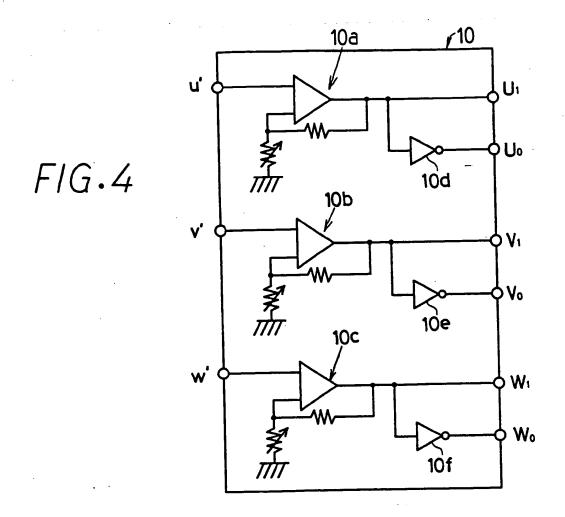
an armature member having an armature coil (4) including multi-phase-windings (4a, 4b, 4c) for generating induced-phase voltages in said phase-windings (4a, 4b, 4c) and providing multi-phase-AC-terminal-voltages when rotated relative to said field member (3);

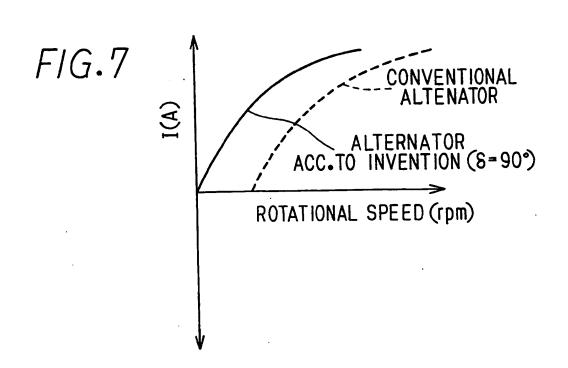
switching means having at least as many switching elements (14a through 14f, 17a through 17f) as said multi-phase-windings (4a, 4b, 4c) connected therewith, said switching elements (14a through 14f) forming a bridge-type full-wave-rectifying-circuit for supplying an output-voltage to a load and forming a voltage-applying-circuit for applying a control-AC-voltage which is formed from said output voltage of said full-wave-rectifying-circuit to a portion of said armature coil (4); and

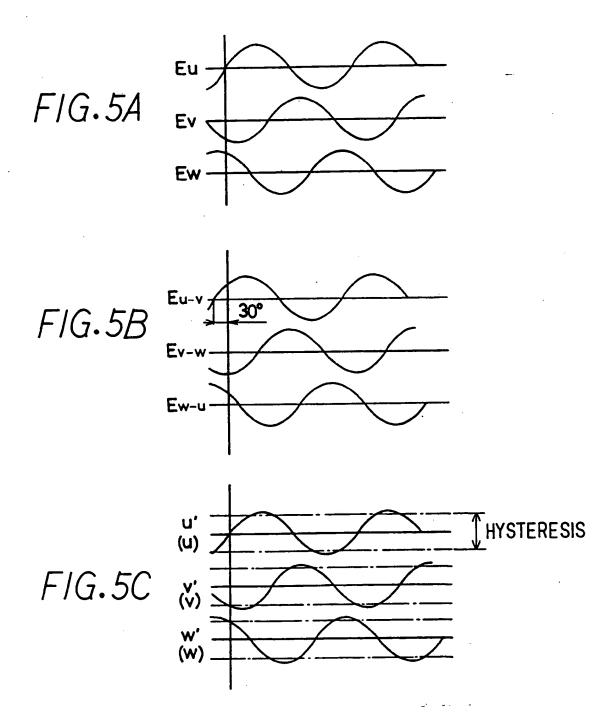
a driving circuit (10), connected to said voltage-applying-circuit, for driving said switching elements (17a through 17f) of said voltage applying cicuit so that said control-AC-voltage lags a prescribed electric-angle behind corresponding one of said induced-phase voltages and a current flowing through corresponding one one of said phase-windings (4a, 4b, 4c) leads ahead of said line-voltage by a prescribed electric angle.

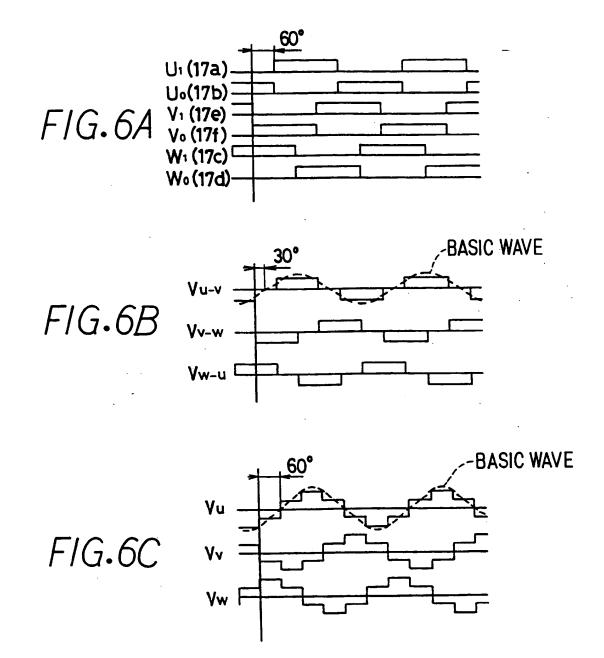


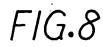












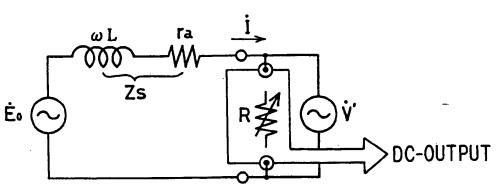


FIG.9

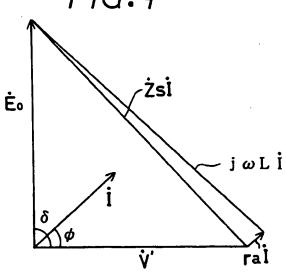
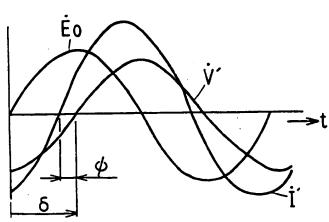
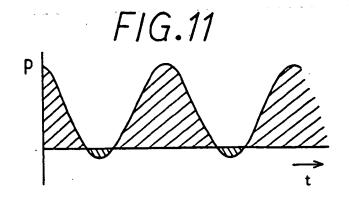
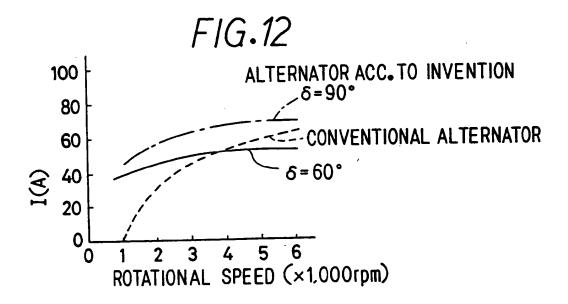
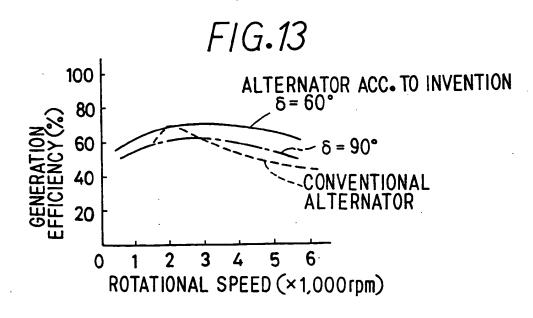


FIG.10









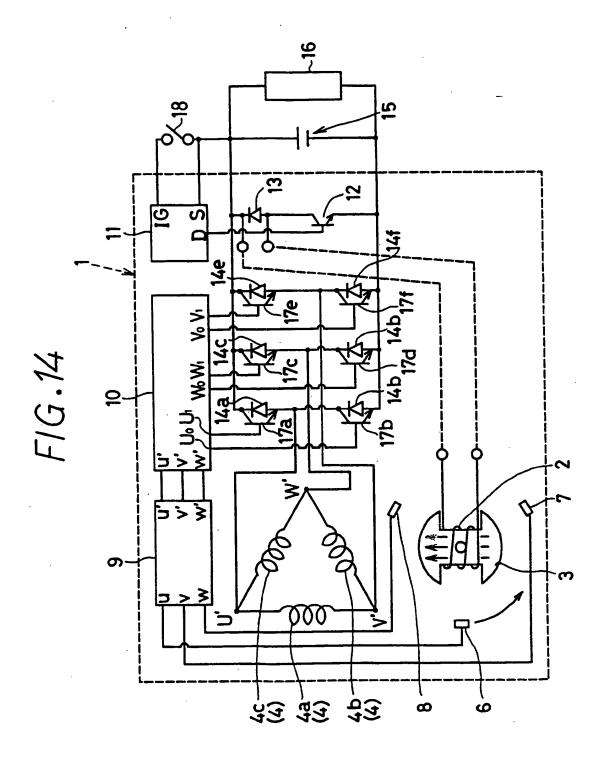


FIG.15A

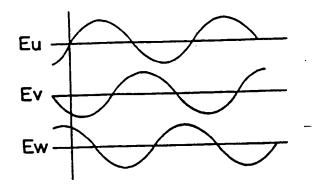


FIG.15B

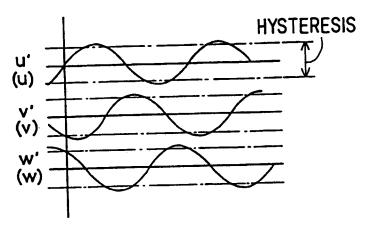


FIG.16A

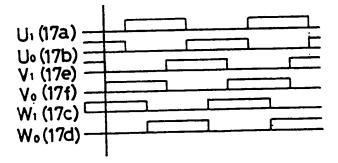
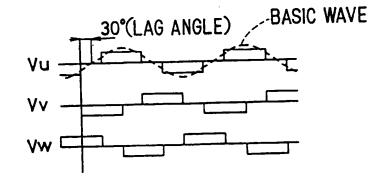
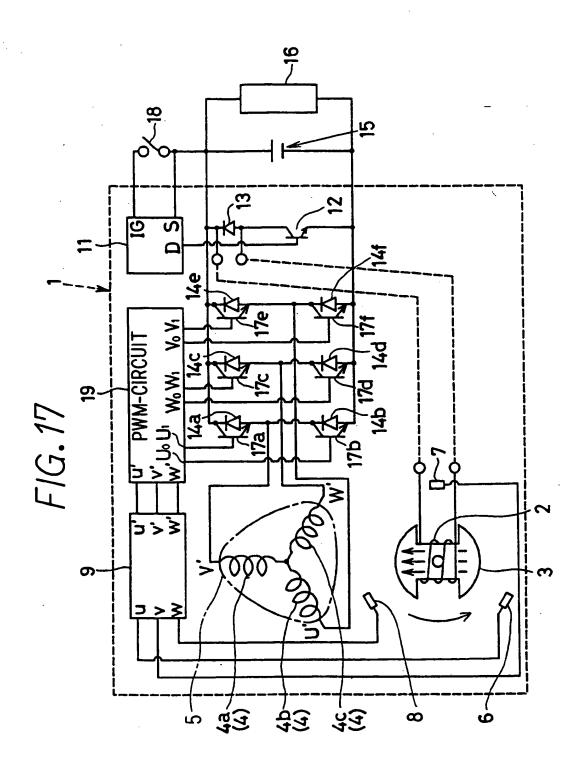
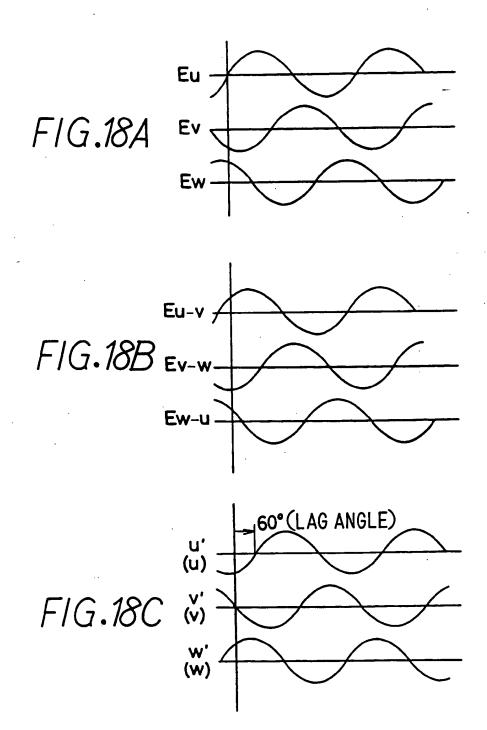
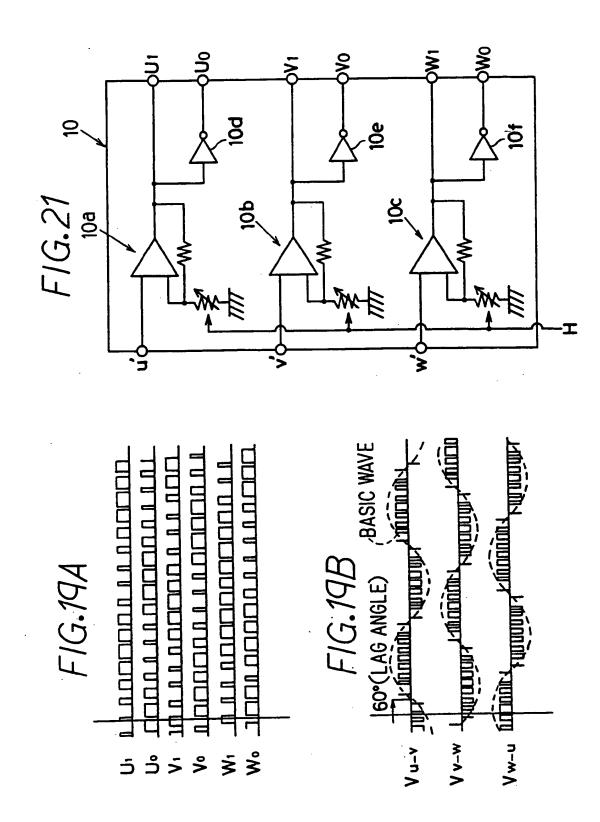


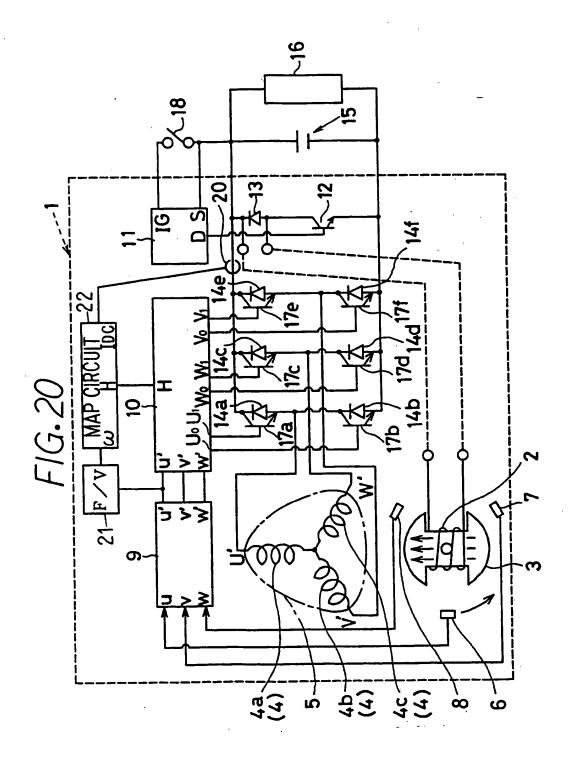
FIG.16B

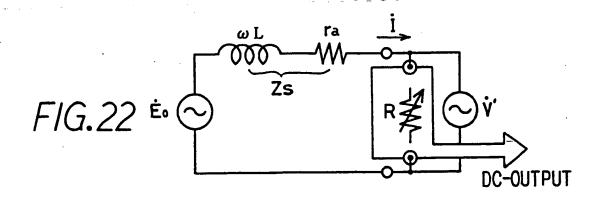


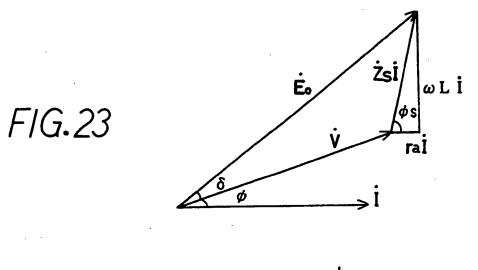


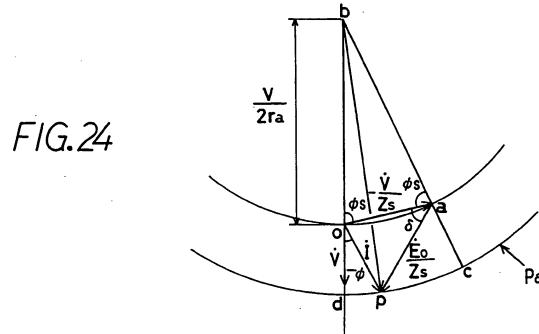


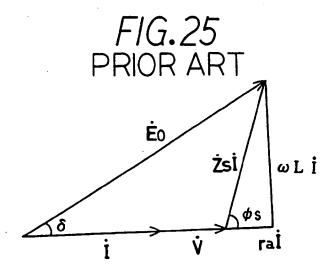


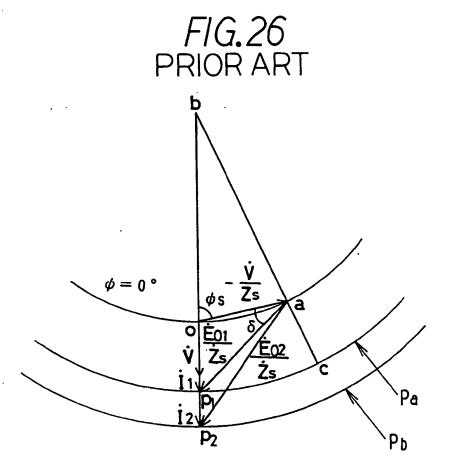


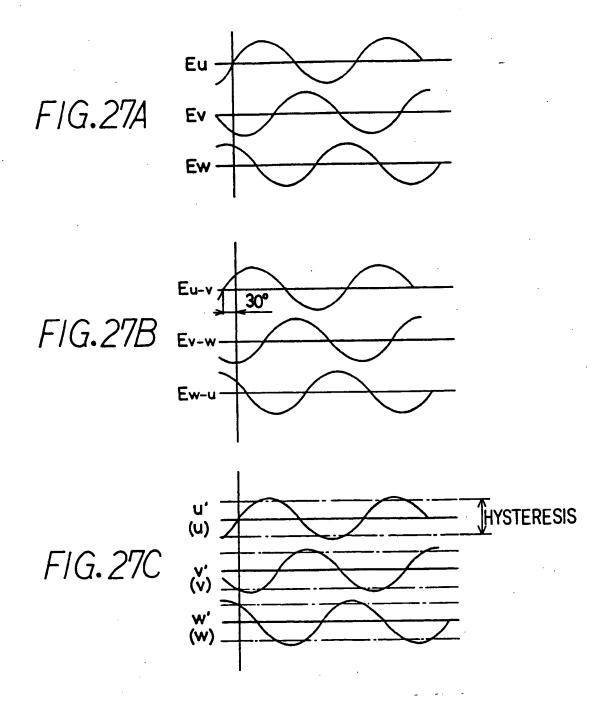


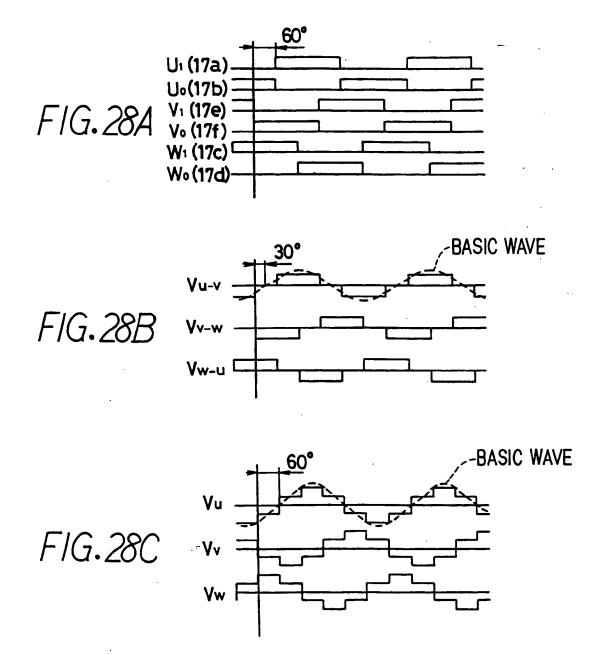












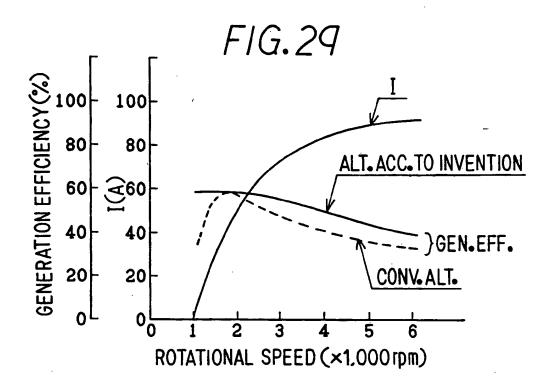


FIG. 32
PRIOR ART

120a
(120)
120c (120)
130
150

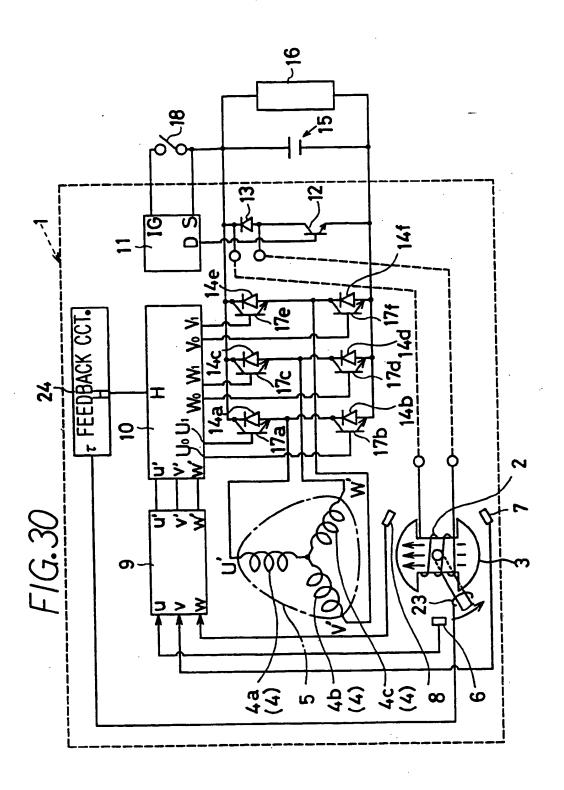
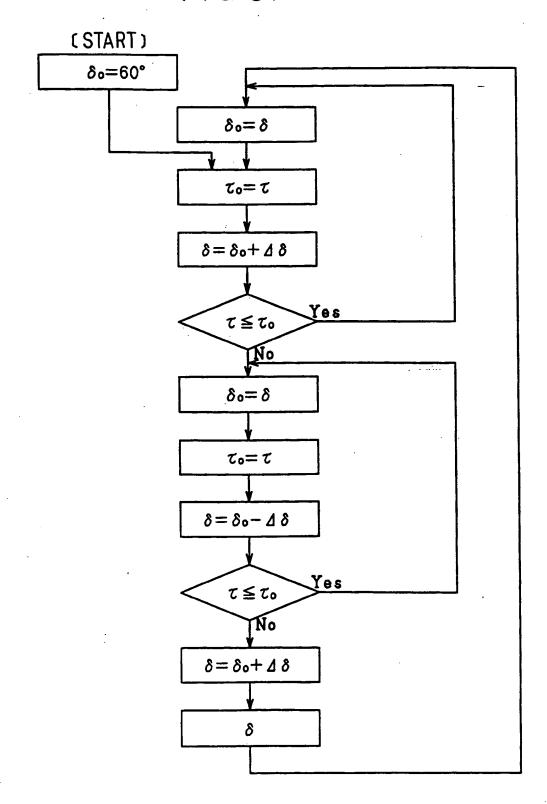
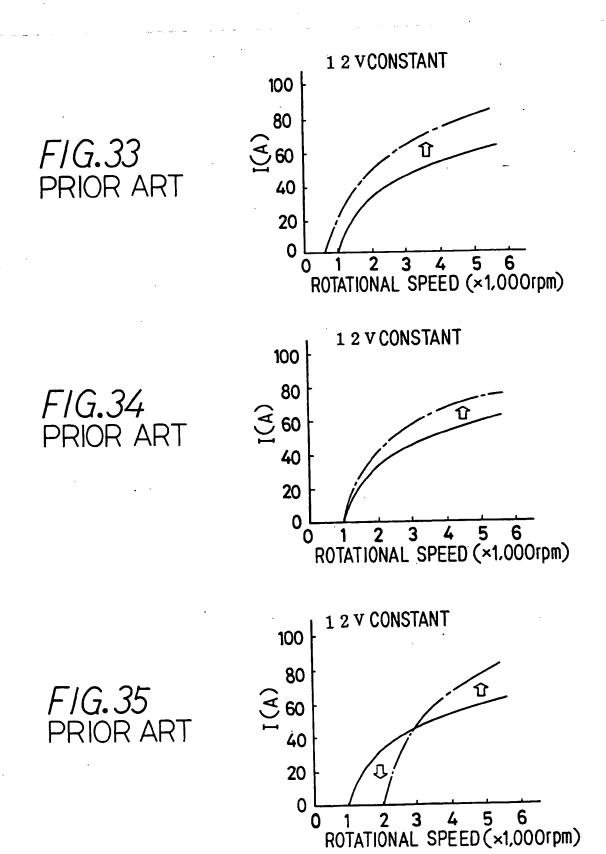


FIG.31





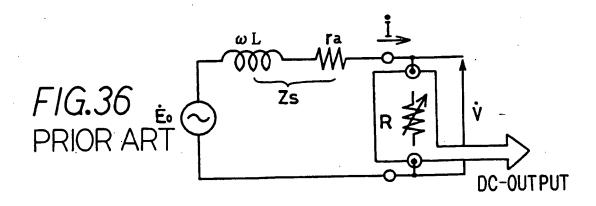


FIG.37 PRIOR ART

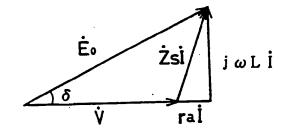


FIG.38 PRIOR ART

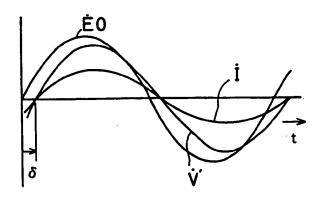
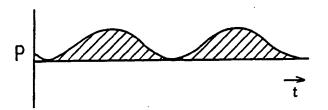
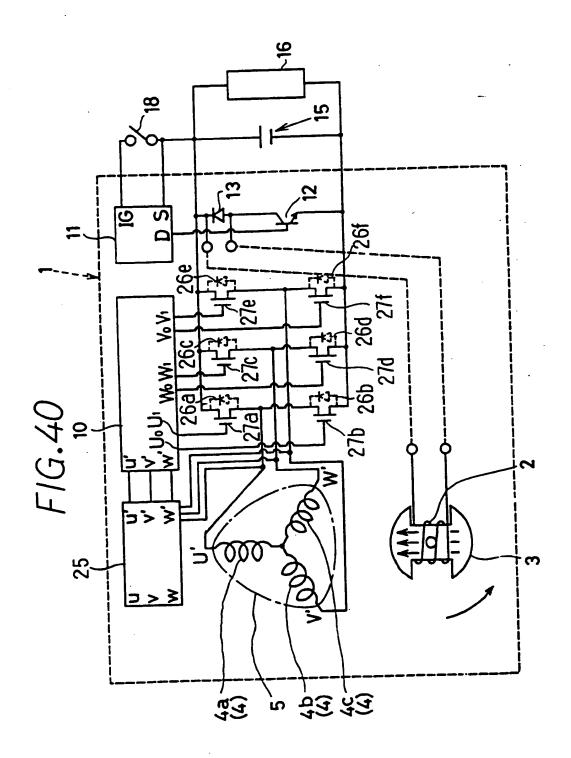


FIG.39 PRIOR ART







# **EUROPEAN SEARCH REPORT**

Application Number EP 95 11 1268

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L	The present search report has t			Francisco
	Place of search	Date of completion of the search	ns 0,	ourbon, R
Y:	THE HAGUE  CATEGORY OF CITED DOCUME particularly relevant if taken alone particularly relevant if combined with an document of the same category technological background non-written disclosure intermediate document	e : earner patent of after the filing other D : document citet l : document citet	iple underlying tocument, but produced to the late for other reasons	the invention ablished on, or ion



# **EUROPEAN SEARCH REPORT**

Application Number EP 95 11 1268

tegory	DOCUMENTS CONSIDE  Citation of document with indica of relevant passage	tion, where appropriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (tat.CL6)
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				٠.
	The present search report has be		Preminer	
	Place of search	Date of completion of the search		Bourbon, R
	THE HAGUE	21 September		
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